## **GENERAL**

**Lbs** =  $mg/l \times MGD \times 8.34$  (lbs/gal)

**Circumference of a circle** =  $\pi$  x diameter, or 2 x  $\pi$  x radius where  $\pi$  = 3.14

Area of a circle =  $\pi$  (r<sup>2</sup>), or 0.785 x (d<sup>2</sup>) d=diameter r=radius

Area of a triangle =  $\frac{1}{2}$  base x height

Area of a rectangle = length x width

**Volume of a cylinder** = area of the circular base x height

Volume ( $ft^3$ ) = length (ft) x width (ft) x depth (ft)

**Volume of a cone** =  $1/3 \times (volume of a cylinder)$ 

**Volume of a tank** = cubic feet ( $ft^3$ ) in the tank x 7.48 gals/ $ft^3$ 

**Temperature Conversions:** Centigrade =  $\frac{\text{Fahrenheit - 32}}{1.8}$ , Fahrenheit =  $\frac{9}{5}$  Centigrade + 32

**Geometric mean** = antilog of  $\frac{\text{sum of logs of sample results}}{\text{number of samples}}$ 

**Volume/Concentration conversion** mls x normality = mls x normality

Slope = Rise/Run

**Percent Slope** = Rise/Run x 100%

**Watts** = volts x amps =  $\frac{\text{voltage}}{\text{ohms}}$ 

## PROCESS CONTROL

Detention time (hrs.) =  $\frac{\text{tank volume in gallons x 24 hr./day}}{\text{flow in gallons per day}}$ 

% Efficiency of Removal =  $\frac{\text{mg/l influent - mg/l effluent}}{\text{mg/l influent}} \times 100\%$ 

Pond population equivalent, in persons =  $\frac{\text{Flow in MGD x BOD in mg/l x 8.34 lbs/gal}}{0.2 \text{ lbs BOD/day/person}}$ 

Pond area, acres =  $\frac{\text{average width in ft. x average length in ft}}{43560 \text{ ft}^2/\text{acre}}$ 

Pond volume, acre feet (ac ft) = area in acres (ac) x depth in feet (ft)

Pond influent flow in ac-ft/day =  $\frac{\text{gals per day}}{7.48 \text{ gal/ft}^3 \times 43560 \text{ ft}^2/\text{acre}}$ 

Pond detention time (days) =  $\frac{\text{pond volume in ac-ft}}{\text{influent rate in ac-ft/day}}$ 

Pond hydraulic loading, inches per day =  $\frac{\text{depth of pond in inches}}{\text{detention time in days}}$ 

Pond organic loading (lbs. BOD/day/acre) =  $\frac{BOD \text{ in mg/l x MGD x 8.34}}{\text{pond area in acres}}$ 

% Settleable Solids =  $\frac{\text{mls of settled sludge after 30 min.}}{\text{vol. of settleometer}} \times 100$ 

Sludge Volume Index (SVI) =  $\frac{(\% \text{ settleable solids x } 10,000)}{\text{MLSS in mg/I}}$ 

 $\textbf{Recirculation ratio for trickling filters} = \frac{\text{recirculated flow}}{\text{influent wastewater flow}}$ 

Surface loading (overflow) rate,  $gpd/ft^2 = \frac{flow in gpd}{surface area in ft^2}$ 

Weir overflow rate =  $\frac{\text{flow in gpd}}{\text{feet of weir}}$ 

Trickling Filter Organic Loading, lbs/day/1000 ft<sup>3</sup> = BOD applied in lbs. per day volume of media in 1000 ft<sup>3</sup>

Trickling Filter Hydraulic Loading,  $gpd/ft^2 = \frac{gal/day \text{ (including recirculation flow)}}{surface area in <math>ft^2$ 

Mean cell residence time (MCRT) in days

 $= \frac{\text{MLSS in mg/l x MG (aer. tank + sec. clar. vol.) x 8.34}}{(\text{Eff. SS in mg/l x MGD x 8.34}) + (\text{WAS in mg/l x WAS MGD x 8.34})}$ 

Sludge age, days =  $\frac{MLSS \text{ in mg/l x aerator volume in MG x 8.34}}{Primary Eff. SS \text{ in mg/l x MGD x 8.34}}$ 

BOD<sub>5</sub> (unseeded), mg/I =  $\frac{DO_i - DO_5}{p}$ where  $DO_i = Initial DO$ 

DO<sub>5</sub> = DO after 5 days

 $p = \frac{\text{mls of sample}}{300 \text{ (mls in a BOD bottle)}}$ 

**BOD5, mg/l (seeded)** = Seeded BOD mg/L = 
$$(DO_1 - DO_5) - ((SB_1 - SB_5) * f)$$

Where f = <u>mls of Seed in Sample</u> mls of Seed in Seed Blank

> p = <u>mls of Sample</u> 300 mls

Wasting rate, gpm = pumping rate, MGD x 694 gpm/MGD

Total Suspended Solids (TSS), mg/l = 
$$\frac{\text{dry solids in grams x } 1000 \text{ mg/g x } 1000 \text{ ml/l}}{\text{sample volume in mls}}$$

or = 
$$\frac{\text{weight of solids in mg x 1000 mls/l}}{\text{sample volume in mls}}$$

Total Solids (TS), mg/l = 
$$\frac{A - B \times 1000}{\text{sample volume in mL}}$$

where A = weight of dish + dried residue in milligrams B = weight of dish in milligrams

Volatile Solids (VS), mg/L = 
$$\frac{(A - B) \times 1000}{\text{sample volume in mL}}$$

where A = weight of residue + dish before ignition in milligrams B = weight of residue + dish after ignition in milligrams

Percent (%) Volatile Solids = 
$$\frac{(A - C) \times 100}{A-B}$$

where A = weight of dish + dried residue in milligrams

B = weight of dish in milligrams

C = weight of residue + dish after ignition in milligrams

F/M (food to microorganism) ratio = 
$$\frac{\text{BOD (or COD) in mg/l x MGD x 8.34}}{\text{MLVSS in mg/l x aeration basin vol. in MG x 8.34}}$$

Dry solids to a digester, lbs/day = sludge in gpd x 8.34 x 
$$\frac{\% \text{ Total solids}}{100}$$

Volatile Solids to a digester, lbs/day = sludge in gpd x 8.34 x 
$$\frac{\% \text{ Total Solids}}{100}$$
 x  $\frac{\% \text{ Vol. Solids}}{100}$ 

Volatile Solids Destroyed in a digester, lbs/day/ft<sup>3</sup>

$$= \frac{\text{Volume of sludge in gal/day x \% solids x \% volatile x \% reduction x 8.34}}{\text{Digester volume in ft}^3}$$

% Volatile Solids Destroyed in a digester

% reduction = 
$$\frac{(in) - (out)}{(in) - (in * out)} * 100$$

## Return Activated Sludge (RAS) Rate calculated using Settleability

MGD = Secondary influent flow, MGD x Return Sludge Rate Ratio

where Return Sludge Rate Ratio

= 30 min settled sludge volume in ml/l clear liquid volume in ml/l

**Total waste activated sludge (WAS) in MGD** = current rate in MGD + additional rate in MGD

Stream Conc. Formula = | Ibs/day discharged from plant + Ibs/day upstream total flow | MGD (plant flow + stream flow) x 8.34

Nitrogenous Oxygen Demand (NOD), mg/l = NH $_3$ , mg/l x 4.6 mg/l O $_2$  per mg/l NH $_3$  converted to NO $_3$ 

Ultimate Oxygen Demand (UOD),  $mg/I = (1.5 \times BOD, mg/I) + (4.6 \times NH_3, mg/I)$ 

Chemical Oxygen Demand, mg/l

 $= \frac{\text{(mls of FAS to titrate blank - mls of FAS to titrate sample)} \times \text{normality of FAS x 8000}}{\text{mls of sample}}$ 

(\*FAS = Ferrous Ammonium Sulfate)

Waste Activated Sludge (WAS) pumping rate =  $\frac{\text{Solids to be wasted in lbs/day}}{\text{WAS SS in mg/l x 8.34}}$ 

## PUMP/FLOW

 $Q = A \times V$  where  $Q = quantity of flow (in units of ft^3/sec.)$ 

A = cross sectional area

V = velocity

Velocity in ft/sec =  $\frac{\text{flow rate - in ft}^3/\text{sec}}{\text{cross-sectional area - in ft}^2}$ 

Water horsepower (Water HP) =  $\frac{\text{gpm x total head in ft}}{3960}$ 

Brake horsepower (Brake HP) =  $\frac{\text{flow in gpm x total head in ft}}{3960 \text{ x pump efficiency}}$ 

Motor horsepower (Motor HP) =  $\frac{\text{gpm x total head in ft}}{3960 \text{ x pump efficiency x motor efficiency}}$ 

Pump electrical costs/year

= hp x 0.746 kW/hp x # of hrs pump operates per day x cost (\$) per kW/hr x 365 day/yr.